

RESIDENTIAL DRY BACK WPC Wall Panel INSTALLATION INSTRUCTIONS

THANK YOU FOR CHOOSING AESTHEDGE WPC WALL PANEL

If properly installed and cared for, your new wall will be easy to maintain and will look great for years to come. These directions are based on industry standards and best practices. Failure to follow these installation instructions may result in damage to the wall and void the wall's warranty.

- For complete warranty information call 0086-18953955575 or go to www.aesthedge.com.
- For technical or installation questions, or to request a Safety Data Sheet, please call 0086-18953955575 or visit www.aesthedge.com our technical website.
- For general questions or comments, please visit us at www.aesthedge.com or call 0086-18953955575.

WARNING: EXISTING IN-PLACE WPC wall panel COVERING AND ASPHALTIC ADHESIVES. DO NOT SAND, DRY SWEEP, DRY SCRAPE, DRILL, SAW, BEADBLAST, OR MECHANICALLY CHIP OR PULVERIZE EXISTING RESILIENT WPC Wall Panel, BACKING, LINING FELT, ASPHALTIC "CUTBACK" ADHESIVE, OR OTHER ADHESIVE.

These existing in-place products may contain asbestos fibers and/or crystalline silica. Avoid creating dust. Inhalation of such dust is a cancer and respiratory tract hazard. Smoking by individuals exposed to asbestos fibers greatly increases the risk of serious bodily harm. Unless positively certain that the existing in-place product is a non-asbestos-containing material, you must presume it contains asbestos. Regulations may require that the material be tested to determine asbestos content and may govern removal and disposal of material.

Visit aesthedge.com to see the current edition of the wall Covering Institute (RFCI) publication Recommended Work Practices for Removal of wall Coverings for instructions on removing all resilient flo or covering structures or contact your retailer.

Aesthedge wpc wall panel do not contain asbestos.

Adhesive	Trowel	Set-in-Wet	Dry-to-Touch	Comments
S-295	1/32" deep; 1/16" wide; 1/32" apart U-notch	N/A	Dry to Touch	Foot Traffic: 24 Hours Heavy Rolling Loads: 72 Hours
S-319	Short nap paint roller	N/A	Dry to Touch	Foot Traffic: Immediately Heavy Rolling Loads: Immediately
Flip Spray Adhesive	N/A	N/A	Dry to Touch Approximately 30 minutes (tacky to touch with no transfer to fingers)	Foot Traffic: Immediately Heavy Rolling Loads: 24 Hours
S-1000*	1/32" deep; 1/16" wide; 1/32" apart U-notch	Set in Wet Approximately 10-20 minutes	N/A	Foot Traffic: Immediately Heavy Rolling Loads: 8 Hours

*Note: When installing wpc wall panel in areas subject to direct sunlight, topical moisture, temperature fluctuations, S-1000 adhesive must be used.

Do not wash or scrub the new wpc wall panel for at least 5 days after the installation. This will allow the tile to become "seated" in the adhesive and prevent excess moisture and cleaning agents from interfering with the adhesive bond.

Installation:

Location: All grade levels Fitting: All Methods t during

Tools:

Tape measure, chalk line, utility knife, pencil, straight edge, vacuum or broom optional tile cutter or cutting shear. Wall prep supplies. Recommended adhesives.

Keys to Successful Glue Down Installation

- Most installations will need approximately a 10% cutting allowance added to the square footage of the room.
- Proper conditioning of the job site is necessary. WPC Wall Panel planks should not be exposed to sudden changes in temperature.
- Store, transport and handle the wpc wall panel planks in a manner to prevent any distortions. Distortions will not disappear over time. Store cartons flat, never on edge. Ensure that the WPC wall panel planks are lying flat during installation.
- Installations of carpet, metal strips and other transition moldings should not pinch the wpc wall panel against the wall and should allow for some slight movement wherever practical.
- Protect the wall from heavy-rolling loads, other trades, and movement of appliances by using sheets of plywood or similar.

Suitable Substrates

All substrates listed below must be properly prepared and meet certain requirements. There may be other exceptions and special conditions (as noted below) for these substrates to be suitable for the glue down installation system.

- Concrete – dry and smooth on all grade levels
 - Tiles can be installed over a painted concrete floor.
- Single-layer, fully-adhered, existing resilient floors – must not be foam-backed or cushion-backed
- Ceramic tile, Terrazzo, Marble
- Polymeric Poured (seamless) WPC wall panels

DO NOT INSTALL OVER

- Existing resilient tile walls that are below grade
- Existing cushion-backed vinyl WPC wall panel
- Carpet
- Hardwood WPC wall panel installed directly over concrete
- Existing floating floors
- Particleboard 40lb. density or waferboard

Job Conditions/Preparations

- WPC wall panel should only be installed in temperature-controlled environments. It is necessary to maintain a constant temperature before, during and after the installation. Therefore, the permanent or temporary HVAC system must be in operation before the installation of WPC wall panel. Portable heaters are not recommended as they may not heat the room and wall sufficiently. Kerosene heaters should never be used.
- All substrates must be structurally sound, dry, clean, flat, and smooth with minimal deflection. Substrates must be free from excessive moisture or alkali. Remove dirt, paint, varnish, wax, oils, solvents and other foreign matter, and contaminates.
 - Walls must be flat within 3/16" in 10' or 1/8" in 6'
 - For concrete substrates moisture testing should be conducted and moisture vapor emissions. Acceptable levels are determined by the adhesive being used. Check adhesive label for limitations.
- High spots on the substrate should be leveled and low areas filled with appropriate underlayments.
- Do not use products containing petroleum, solvents or citrus oils to prepare substrates as they can cause staining and expansion of the new WPC wall panel.
- For renovation or remodel work, remove any existing adhesive residue so that 100% of the overall area of the original substrate is exposed.
- Ceramic tile floors, ceramic and marble grout joints, and irregularities in concrete should be filled and leveled using a cementitious patch to fill and smooth any embossing in the old floor.
- The area to receive WPC wall panel materials and adhesives should be maintained at a minimum 65°F (18.3°C) for 48 hours before, during, and 48 hours after installation. Maintain minimum temperatures of 55°F (12.8°C) thereafter.
- Radiant heated substrates must not exceed a maximum surface temperature of 85°F (29°C).
- The wall panels must have a smooth, sanded face and show no swelling of edges or surface due to exposure to weather conditions or construction traffic.
- There are numerous products available for use as floor fills, patches, self-leveling underlayments, and trowelable underlayments. They include proprietary blends of compounds such as portland cement, calcium aluminates, and gypsum-based products. These are recommended by their manufacturers for smoothing rough or uneven walls, enhancing acoustical and fire characteristics of structures or as substrates to receive floor covering for otherwise unsuitable wall conditions. If the wall surface appears to be dusty then apply a primer to the surface.

SAFETY AND CLEAN UP

Wet adhesive should be cleaned up immediately with soap and water on a clean cloth. Dried adhesive may require the use of a solvent-based adhesive cleaner.

Installation Preparation

Remove baseboard, quarter-round moldings, wall base, appliances and furniture from room. After preparation work, sweep and vacuum the entire work area to remove all dust and debris.

Whenever possible, plan the layout so that the joints in the planks do not fall on top of joints or seams in the existing substrate. The end joints of the planks should be staggered a minimum of 6" apart. Do not install over expansion joints.

Determine which direction the plank will run. Find the center of each of the end walls (the walls perpendicular to the long dimension of the planks) and place a pencil mark on the floor. Connect these points by striking a chalk line down the center of the room. Do a dry layout of planks from the center line to the **Figure 1. Dry layout to determine width of border plank.**

Avoid having border pieces less than half with width of the planks. If you find the border planks will be less than 1/2 the width of the plank, the center starting line should be shifted a distance equal to 1/2 the plank width. This will "balance" the room and provide for a larger cut piece at the wall.

NOTE: The wall must be thoroughly free from dust and debris. If the wall is dusty this may affect the product performance.

NOTE: Stagger end joints by 6". Cut pieces at the ends of rows should be 8" long or longer.

PROCEDURE – S-295 Roll Strong Adhesive

1. Apply S-295 Flooring Adhesive at the starting area, ensuring the area can be covered within the working time of the adhesive. Be sure not to apply adhesive too far ahead of your work area. It is important to use the correct trowel notching. Inspect and replace worn trowels frequently. Follow adhesive open time and working time recommendations on the adhesive label.
2. Allow enough time for the adhesive to dry until tacky with no transfer to the finger (dry to-touch) before placing the material into it. This normally takes 30 minutes or more, depending on temperature and humidity. After the adhesive has reached this condition, there is at least one hour working time in which to install and roll the WPC wall panel.
NOTE: Allowing proper open time will help to minimize knee marks, roller marks and trapped blisters. The amount of open time will vary according to job conditions— temperature, humidity, air flow and type of substrate.
3. **Roll Thoroughly.** Starting at the center and working toward the edges, roll in two directions using 100 lb. roller. Use a hand roller in confined areas where the large floor roller will not reach, such as under toe kicks. Give special attention to cleaning adhesive residue from the joint areas. Clean excess adhesive from the surface of the flooring using a clean, white cloth dampened with detergent and water. Mineral spirits will remove dried adhesive residue.

PROCEDURE – S-319 Roll Strong Adhesive

1. A clean substrate is extremely important with the use of S-319 Roll Strong Adhesive. Thoroughly sweep and vacuum the substrate first. Damp mop to remove any remaining dust or debris. Extra attention to substrate preparation is essential for a successful installation. Failure to thoroughly clean the substrate may result in telegraphing of debris.
2. Bond testing prior to the installation will help identify the appropriate application rate, open and working time, and any potential bonding problems to the substrate or WPC wall panel. To determine the accurate coverage rate, measure and chalk line the substrate into grids (using the appropriate square feet of area for the adhesive application) and apply adhesive onto each measured grid area.
3. A roll-on application method is recommended with a medium nap (3/8" nap) roller to achieve a smooth, even, full-spread coating. Spread rate and drying time of the adhesive will depend on the porosity and texture of the substrates and the ambient temperature and relative humidity. **KEEP PAINT ROLLER WET!!** Do not apply pressure to the roller, allow it to freely roll over the substrate. **ADHESIVE COVERAGE MUST NOT EXCEED 400 ft²/gal.** Overly absorbent or rough substrates will require two coats. Once the coating has dried, it must be kept clean and apart from any contact with other surfaces until ready to begin the bonding process. Do not spread more adhesive than can be covered in 4 hours.
4. Allow the adhesive to dry completely with no transfer to fingers when lightly touched. Open time will vary depending on the adhesive coverage, substrate porosity and the ambient conditions.
NOTE: Allowing proper open time will help to minimize knee marks, roller marks and trapped blisters. The amount of open time will vary according to job conditions— temperature, humidity, air flow and type of substrate.
5. Once the S-319 Roll Strong adhesive has become dry-to-touch, install the plank as recommended above, carefully aligning each plank with the chalk lines or adjacent row. Planks can be repositioned as necessary prior to applying pressure. After completion of the installation, roll the entire floor in both directions with 100 lb. roller to achieve a full contact bond. Use a hand roller in confined areas where the large floor roller will not reach, such as under toe kicks. Note: After the WPC wall panel has been rolled or pressed into place, repositioning is not possible. Normal traffic and rolling loads may be allowed as soon as the installation, finishing and clean-up are complete.

PROCEDURE – S-1000 Adhesive

1. Apply S-1000 Adhesive at the starting area, ensuring this area can be covered within the working time of the adhesive. Be sure not to apply adhesive too far ahead of your work area. It is important to use the correct trowel notching. Inspect and replace worn trowels frequently. Follow adhesive open time and working time recommendations on the adhesive label.
2. Install the WPC wall panel into the wet adhesive after 10-20 minutes of open time. After this time, there is approximately 45 minutes working time in which to install and roll the WPC wall panel. Install the plank as recommended above, carefully aligning each plank with the chalk lines or adjacent row.
NOTE: Allowing proper open time will help to minimize knee marks, roller marks and trapped blisters. The amount of open time will vary according to job conditions— temperature, humidity, air flow and type of substrate.
3. **Roll Thoroughly.** Starting at the center and working toward the edges, roll in two directions using 100 lb. roller. Use a hand roller in confined areas where the large floor roller will not reach, such as under toe kicks. Give special attention to cleaning adhesive residue from the joint areas. Clean excess adhesive from the surface of the wpc wall panel using a clean, white cloth dampened with detergent and water. Mineral spirits will remove dried adhesive residue.
4. The planks may be walked on immediately; however, the floor should not be exposed to heavy rolling load traffic for 8 hours after the installation. Use pieces of hardboard or underlayment panels to protect the wpc wall panel when moving heavy furniture and appliances back into the room.

PROCEDURE – Flip Spray Adhesive

1. A clean substrate is extremely important with the use of Flip Spray Adhesive. Thoroughly sweep and vacuum the substrate first. Damp mop to remove any remaining dust or debris. Extra attention to substrate preparation is essential for a successful installation. Failure to thoroughly clean the substrate may result in telegraphing of debris.
2. Bond testing prior to the installation will help identify the appropriate application rate, open and working time, and any potential bonding problems to the substrate or WPC wall panel. To determine the accurate coverage rate, measure and chalk line the substrate into grids (using the appropriate square feet of area for the adhesive application) and spray the entire bottle of adhesive onto each measured grid area.
3. Shake the bottle well before each use. Point bottle downward and press the side of the nozzle tip as you slowly walk back and forth, overlapping the spray pattern for an even spray coverage. Do not use a sweeping motion as this may cause uneven coverage. Clean up any larger drops that may occur. Refer to the provided spray patterns for proper application. The spray patterns for tile and sheet are different. Over-application may cause adhesive telegraphing.
4. Allow the adhesive to dry completely with no transfer to fingers when lightly touched. Open time will vary depending on the adhesive coverage, substrate porosity and the ambient conditions.
5. Working time for the adhesive should not exceed 4 hours.
6. Install the plank as recommended above, carefully aligning each plank with the chalk lines or adjacent row.

7. **Roll Thoroughly.** Starting at the center and working toward the edges, roll in two directions using 100 lb. roller. Use a hand roller in confined areas where the large floor roller will not reach, such as under toe kicks. Give special attention to cleaning adhesive residue from the joint areas. Clean excess adhesive from the surface of the wpc wall panel using a clean, white cloth dampened with detergent and water. Mineral spirits will remove dried adhesive residue.

SAFETY AND CLEAN UP:

- Wet adhesive overspray or drips should be cleaned up immediately with soap and water on a clean cloth. Dried adhesive may require the use of a solvent adhesive cleaner. Between uses, clean the spray tip immediately with a clean wet cloth to prevent accumulation of dried adhesive.
- **Flip Spray Adhesive:** Between uses, clean the spray tip immediately with a clean wet cloth to prevent accumulation of dried adhesive. Empty aluminum spray cans should be relieved of excess pressure and recycled or disposed of in accordance with local requirements. Do not expose to temperatures exceeding 115° F. Prolonged exposure to heat or direct sun may cause container to burst.

Precautions for All Installation Methods

1. Substrate Preparation:

- Ensure the wall surface is flat, clean, and free from dust, grease, or other impurities
- Repair and smooth out uneven surfaces to ensure secure panel installation.

2. Adhesive Selection:

- Use adhesive suitable for WPC wall panels, ensuring the adhesive's open and working times meet installation requirements.

3. Pre-installation Preparation:

- Conduct adhesive tests to determine the appropriate application rate and spraying pattern.
- Measure and mark the wall to ensure accurate placement of each panel.

4. Spraying Techniques:

- Maintain even spray coverage during adhesive application, avoiding excessive or uneven spraying.

5. Panel installation:

- Carefully install each panel to its pre-measured and marked position, ensuring alignment with adjacent panels or guide lines.
- Press each panel firmly after installation to ensure secure bonding, using a roller if necessary.

6. Cleaning and Maintenance:

- After installation, clean off any excess adhesive or dirt from the wall surface.
- Regularly clean WPC wall panels as needed to maintain their appearance and performance.